Facility List

Programming

- Metalsoft CAD/CAM (3) - Fabriwin 7.0
- Pro-E
- SOLIDWORKS 3D

Quality Systems

- ISO 9001
- MIE-TRAK Real-Time Job Tracking and Production Control
- Amada Inspection System (Laser Scanning)

Shears

- Cincinnati10ft Hydraulic Shear
- PEXTO 4ft Electric Shear

Laser Cutting

- Mitsubishi 5000 watt Laser System
- Bystronic Byspeed 3015 Laser System w/Load-Unload Feature

Turret Punch Press

- Amada Vipros King 358 CNC Turret Punch Press (3)

Press Brakes

- Amada Robotics Press Brake
- Amada CNC Press Brake (7) 10ft / 100 ton maximum capacity
- Mitsubishi APB 286 Electric Press Brake
- Mitsubishi APB 3613 Electric Press Brake (3)

Hardware Insertion

- Auto-Sert Hardware Insertion Machines (2)
- Haeger Hardware Insertion Machine
- Stimpson Eyelet Insertion Machine
- PopMatic Point & Set Auto Feed Riveting

Welding

- Miller Robotics Thermal Arc Plasma Welding System (2)
- Miller Welding Equipment MIG/TIG/Heli Arc (3)
- Spot Welder (5)

Brushing / Polishing

- Loewer DiscMaster - Deburring
- Grinding & Polishing Equipment (6)
- 9” Wide Wet Time Saver
- 37” Wide Wet Time Saver
- Sand/Bead Blasting

Machining

- Bridgeport Mill (3)
- Tapping Center (3)
- Lathe 12” x 48”

Misc.

- Amada Right Angle Notcher
- Kick Press (3)
- 5 Ton Overhead Crane
- 500 Kw Emergency Electric Generator
- Security and Surveillance System

Finishing / Assembly - Available as required

- Plating - Zinc, Nickel, Iridite, Anodize, Other
- Painting - Liquid and powder coating
- Printing - Silkscreen and Pad Print
- Sub-Assembly - Gasket, Misc. Hardware, Etc.
- Weld Discolor Removing System

ISO Certified - Since 1996